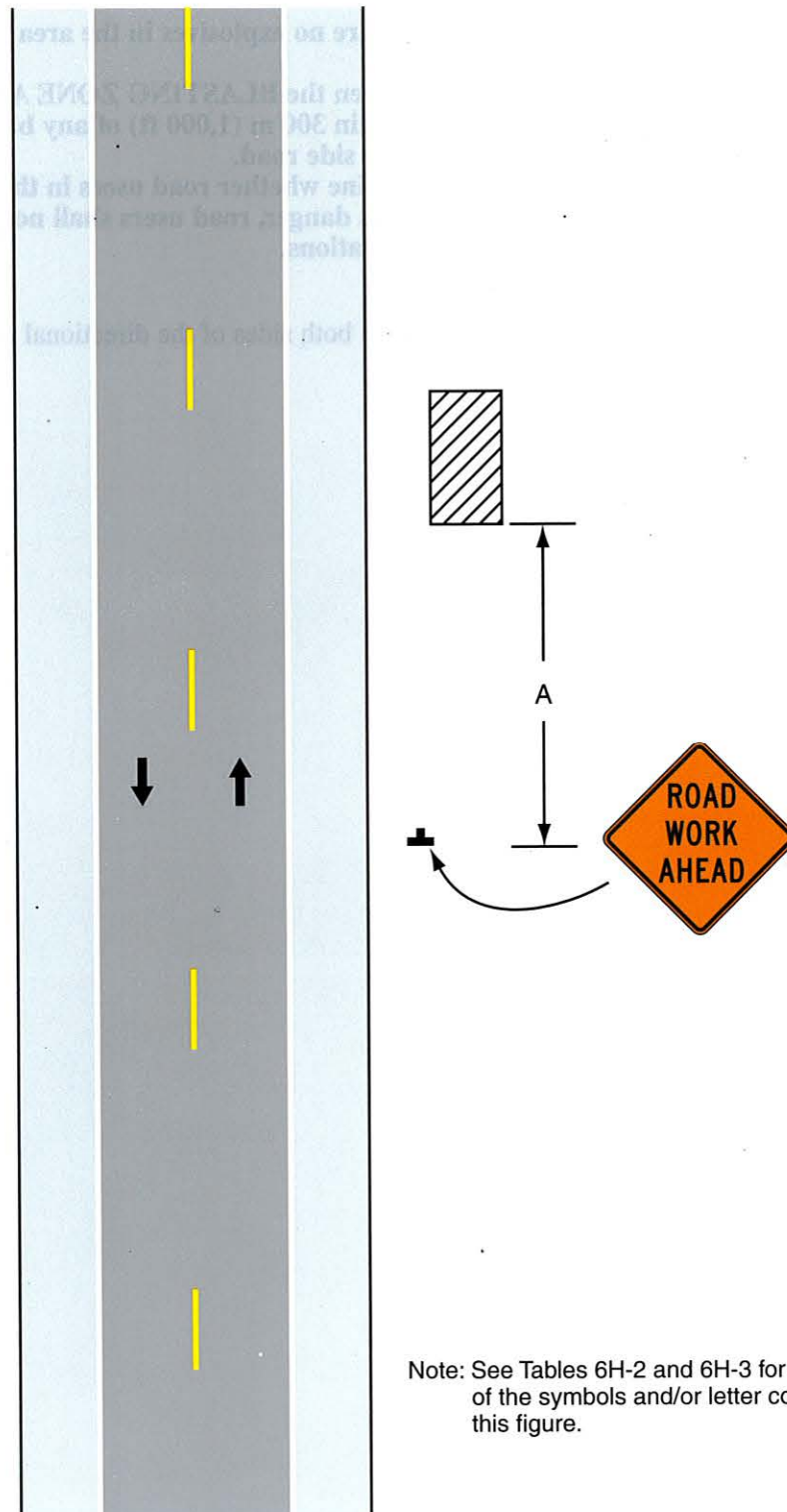


Figure 6H-1. Work Beyond the Shoulder (TA-1)**Typical Application 1**